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# **Growler 1000**

3-in Hydraulic Dredge Pump with 2 Side Agitators



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# **GROWLER 1000**

# **3-in Hydraulic Dredge Pump** with 2 Side Agitators

The DAE Pumps Growler 1000 Hydraulic Dredge Pump with 2 Side Agitators is a highly durable and reliable dredge pump for transporting solids and a variety of other materials.

Built with two heavy-duty excavator-grade agitators. The industry's top dredge pump can move up to 15-95 cubic yards of solids per hour between 79 to 395 GPM. The DAE Pumps Growler 1000 provides non-clogging suction power to excavate and pump some of the most challenging dredging situations.

The suction power of the mighty pump can handle solids up to 0.5-in moving up to 70% solids by weight through a 3-in discharge.



















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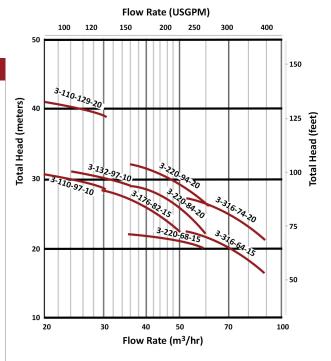
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# 3-in Growler 1000

# **Pump Models**

Model	GPM	Head (Ft)	HP	Yards <sup>3</sup> /Hour
Growler 1000-3-110-97-10	79 110 132	106 97 84	10	5 8 9
Growler 1000-3-110-129-20	79 110 132	132 129 126	20	5 8 9
Growler 1000-3-132-97-10	106 132 158	106 97 84	10	7 9 11
Growler 1000-3-178-82-15	132 178 220	91 82 75	15	9 13 16
Growler 1000-3-220-68-15	154 220 264	71 68 64	15	11 16 19
Growler 1000-3-220-84-20	154 220 264	93 84 77	20	11 16 19
Growler 1000-3-220-94-20	154 220 264	103 94 87	20	11 16 19
Growler 1000-3-316-64-15	238 316 395	73 64 57	15	17 23 29
Growler 1000-3-316-74-20	238 316 395	83 74 67	20	17 23 29

# **Pump Curve**



# **Side Agitators**

Available in Multiple Powers Options

5 HP / 7.5 HP

10 HP / 15 HP / 20 HP

## **Cable Deployed Dredge Pump**

# **Excavator Mounted Dredge Pump**



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## HYDRAULIC SLURRY PUMPS

Durable Hydraulic slurry pumps. Versatile and rugged solution for the transfer of abrasive and high-density slurries in mining, civil construction, industry, and other heavy-duty applications.

## **Versatile Heavy Duty Solution**

Growler 1000 series are heavy-duty, hydraulic submersible slurry pumps designed to handle a wide range of slurries and abrasive particles in submersible applications in mining and industry.

Growler pumps feature a rugged construction using the highest quality materials to ensure reliable performance and excellent service life. The high-quality hydraulic motors incorporate multiple protection features to detect the ingress of water or excessive temperatures to shut off the pump and prevent damage.

## **Large Cut Water Clearance**

The pump casing features a large cut water clearance which allows the easy passage of large solids and reduces wear and erosion to improve service life and prevent loss of efficiency.

## **Integral Agitator**

The 27% chrome white iron agitator assists in pumping slurries by breaking up large particles and agitating high concentrations of solids.

#### **Heavy Duty Construction**

The pump casing, impeller, backplate, and agitator are manufactured from high-quality 27% chrome white iron. This extremely tough construction material can withstand continuous use in heavy-duty applications and allows the pump to transfer abrasive and dense slurries with minimal wear. The pumps feature a replaceable back plate allowing for simple servicing and easy replacement of worn components.

## **Motor Insulation**

Motor insulation is used to ensure reliable operation in heavy-duty applications in temperatures up to +70 °C.

#### **Support Frame and Strainer**

A heavy-duty mild steel frame with a round base and strainer provides excellent stability and durability whilst preventing blockages.



#### **Double Mechanical Seal**

A double mechanical seal provides excellent shaft sealing between the hydraulic motor and the wet end. The seals are oil bath lubricated and feature carbon/ceramic seal faces in the wet end and tungsten ceramic faces in the drive end to provide excellent durability and service life across a wide range of duties and applications.

## Oil Chamber Leakage Probe

The oil chamber incorporates a water leakage probe which detects when the water-to-oil ratio is too high and automatically shuts down the motor to prevent damage.

## **Motor Float Switch**

A float switch is located in the bottom of the motor to detect the ingress of water and shut down the motor to prevent damage due to shorting out.

#### **Motor Temperature Sensors**

Temperature sensors are located in the motor stator to detect excessive temperatures and can shut down the motor to prevent damage due to overheating.

#### **Thrust Bearing Sensors**

Temperature and moisture sensors are located in the motor thrust bearings to detect excessive temperatures and the ingress of water and shut down the motor to prevent bearing failure.

#### **Optional External Cooling**

Cooling jackets can be provided with an external water supply in high-temperature applications to keep the motor temperature down and prevent excessive stator and bearing damage.

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