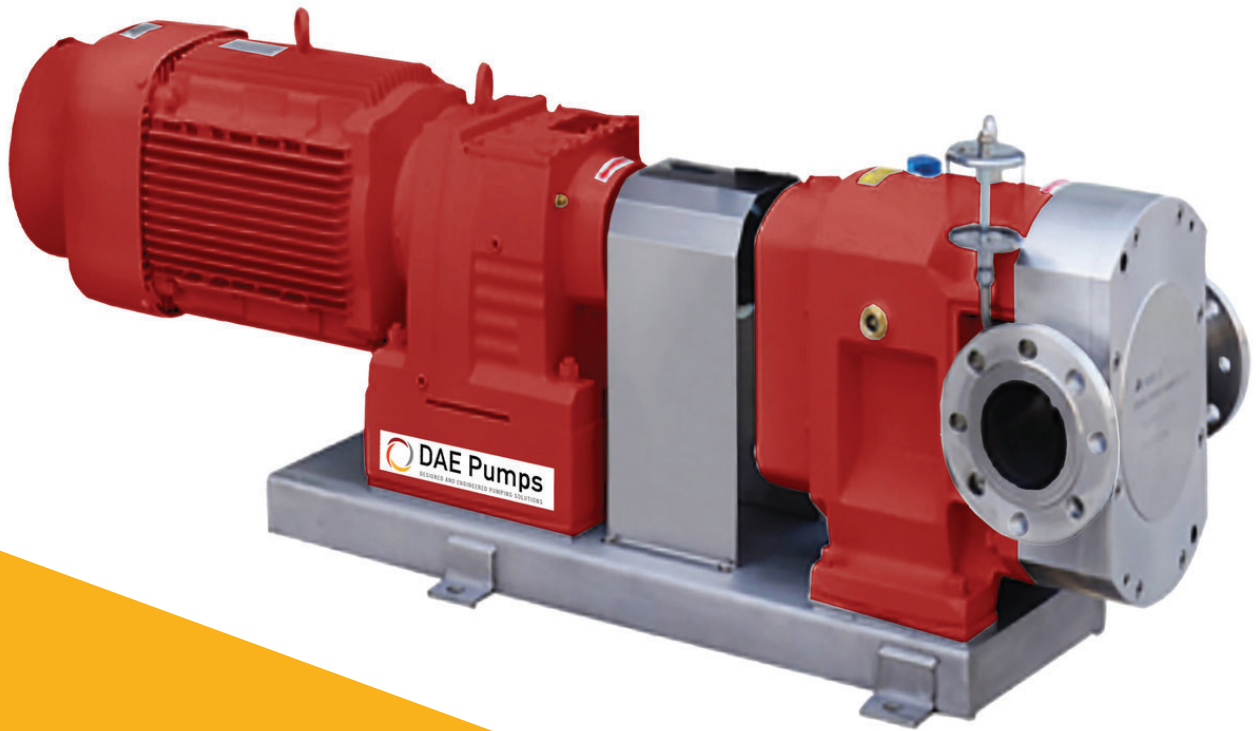


# GALA 1000

## Rotary Lobe Pumps

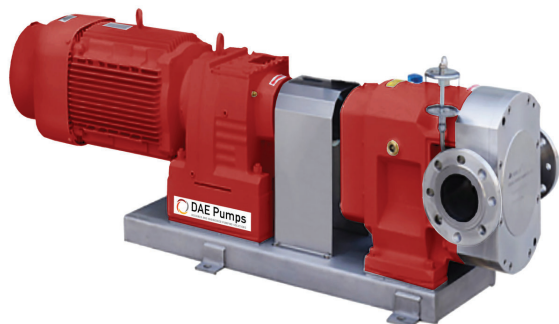


[DAEPUMPS.COM](http://DAEPUMPS.COM)

[info@daepumps.com](mailto:info@daepumps.com)

(760) 821-8112

# Gala 1000 Rotary Lobe Pumps



SPECIFICATIONS	US	Metric
<b>Rated Capacity:</b>	0-1,995 gpm	0-453 m <sup>3</sup> /h
<b>Displacement (per 100 revolutions):</b>	399 gal (US)	1,504 L
<b>Maximum Continuous Pressure:</b>	85 psi	5.9 bar
<b>Starting Torque:</b>	3,857 in lbf	436 N m
<b>Rated Speed:</b>	0-500 RPM	0-500 RPM
<b>Shaft Diameter:</b>	2.4"	60 mm
<b>Flange Connection Class:</b>	ANSI 16.5-150#	DN – PN 16
<b>Flange Connection Size:</b>	ANSI 10"	DN 200
<b>Weight:</b>	890 lbs	401 kg
<b>Solids Handling:</b>		
<b>Spherical Compressible</b>	3"	76 mm
<b>Spherical Hard*</b>	1/8"	3 mm

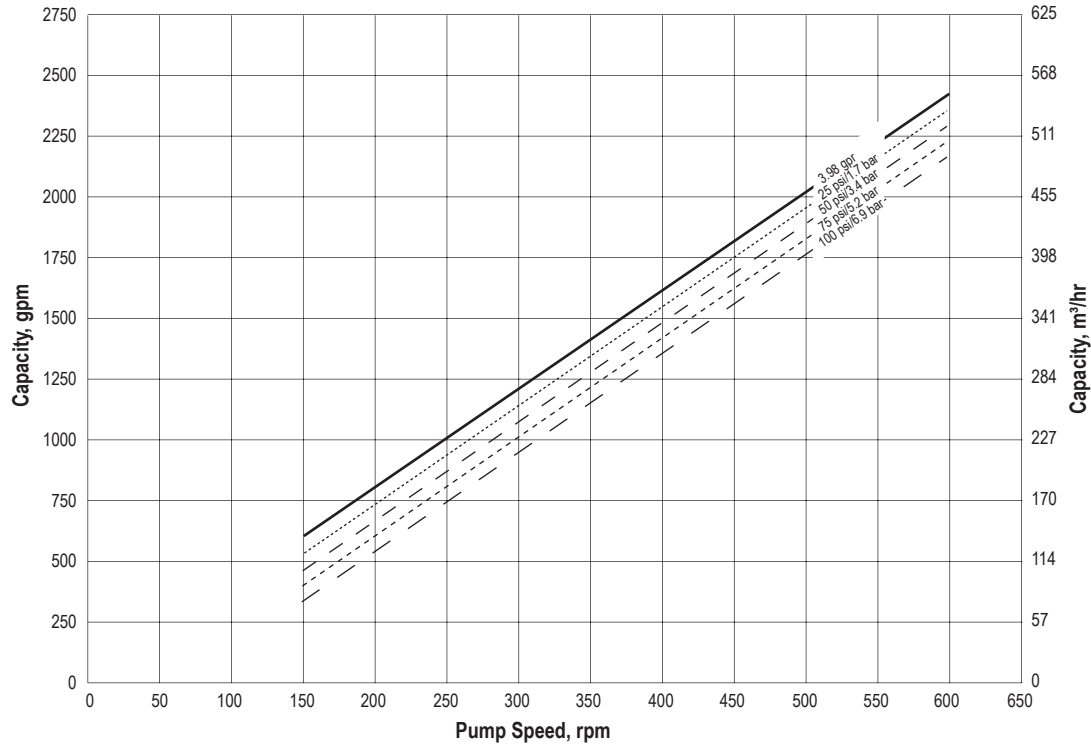
\* Larger hard solids will pass through but may cause damage.

MODEL: SERVICE	Gala 1000-S Sludge, Mud and Slurries*	Gala 1000-C Chemical/Corrosive	Gala 1000-X Oil, Gas & Abrasives
<b>WETTED PARTS</b>			
<b>Rotary Lobes</b>			
Elastomer	NBR Opt. HNBR, FKM, EPDM or Eng. Rec.	FKM or HNBR Opt. NBR, EPDM or Eng. Rec.	FKM or HNBR Opt. NBR, EPDM or Eng. Rec.
Lobe Profile	Helix	Helix	Helix
Number of lobe wings	4	4	4
Core	Carbon Steel	Carbon Steel	Carbon Steel
<b>Sealing Elastomers</b>			
O-rings	FKM	FKM or Engineer Recommendation	FKM or Engineer Recommendation
Lip seals	FKM or Engineer Recommendation	FKM or Engineer Recommendation	FKM or Engineer Recommendation
<b>Mechanical Seals</b>			
Mechanical Seal	Duronit	Silicon Carbide	Tungsten Carbide
Seal Holders	Opt. Tungsten Carbide, Silicon Carbide or Eng.Rec.	Opt. Tungsten Carbide or Engineer Rec.	Opt. Tungsten Carbide or Engineer Rec.
<b>Wear Plates</b>	Carbon Steel with Corrosion resistant coating	Stainless Steel Type 316	Duplex Stainless Steel
<b>Housing Segments</b>	AR500 Steel (Brinell 500)	Duplex Stainless Steel	Duplex Stainless Steel
<b>Flange Ring</b>	ASTM A48 Grey Iron rust primed	Duplex Stainless Steel	Duplex Stainless Steel
<b>Flange Ring</b>	ASTM A36 Carbon Steel	Stainless Steel Type 316L	Duplex Stainless Steel
<b>Bolts</b>	Carbon Steel ISO 898-1	Stainless Steel A2-A4	Duplex Stainless Steel
<b>Pressure Disc</b>	Stainless Steel Type 316L	Stainless Steel Type 316L	Duplex Stainless Steel
<b>LIMITED EXPOSURE PARTS</b>			
<b>Quench/Seal Cooling Chamber</b>	ASTM A48 Grey Iron rust primed	ASTM A48 Grey Iron with PTFE / Ceramic Teflon etched on face	ASTM A48 Grey Iron with PTFE / Ceramic Teflon etched on face
<b>Pump Cover</b>	ASTM A48 Grey Iron rust primed	ASTM A48 Grey Iron rust primed with PTFE / Ceramic Teflon etched on face	ASTM A48 Grey Iron rust primed with PTFE / Ceramic Teflon etched on face
<b>NON-WETTED PARTS</b>			
<b>Gears</b>	GMA Class 9 AISI 1045 steel	GMA Class 9 AISI 1045 steel	GMA Class 9 AISI 1045 steel
<b>Gear Housing</b>	ASTM A48 Grey Iron rust primed	ASTM A48 Grey Iron rust primed	ASTM A48 Grey Iron rust primed
<b>Shaft</b>	AISI 4140 Alloy Steel	AISI 4140 Alloy Steel	AISI 4140 Alloy Steel
<b>PAINTING REQUIREMENTS</b>			
<b>Standard Painting</b>	SSPC/SP6 Sandblast Paint	SSPC/SP6 Sandblast Paint	SSPC/SP6 Sandblast Paint
<p><b>NOTE:</b> Listed above are standard pump assemblies; lobe styles and materials subject to recommendation by DAE Pumps. A wide range of optional materials are available for each model. Consult <a href="http://DAEPumps.com">DAEPumps.com</a> for further information. *Consult Factory for application temperature above 80°C (175°F).</p>			

# Gala 1000 | Rotary Lobe Pumps

## Performance Curve - NBR Lobes\*

Based on 70°F (21°C) fresh water (1 cp) at Sea Level.  
Output will increase as viscosity of the fluid increases from 1.



\*Note: Output from lobes coated with elastomers other than NBR maybe lower. Contact Engineering for further information.

## Horsepower Requirements

