

# H1080R Flooded Suction Pump Rubber Liner and Impeller

Designed and engine

DAE Pumps

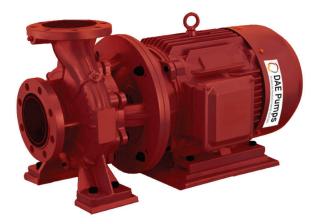
## DAEPUMPS.COM

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PUMPING SOLUCIONS



#### **VERSATILE HEAVY-DUTY SOLUTION**

DAE Pumps H1080R flooded suction pumps are heavy duty horizontal slurry pumps designed to handle the transfer of abrasive and high-density slurries in mining and heavy industry.

H1080R pumps feature a rugged cast iron construction with replaceable wear liners available in 27% chrome white iron, rubber or urethane to suit a wide range of applications, slurry types and consistencies.

The H1080R pumps are 8-inch discharge and feature high efficiency performance capable of flow rates up to 7100 GPM and a head up to 165 ft. They are designed to be interchangeable with the most common slurry pump footprints used by the mining industry.

H1080R pumps are manufactured using the highest quality materials to ensure reliability and extended service life in heavy duty applications. 1080R pumps are manufactured with a rugged cast iron outer casing which features reinforcing ribs for excellent high-pressure strength and safety.

#### **WEAR LINERS**

A range of replaceable wear liners are available in 27% chrome white iron, rubber or urethane to suit the requirements of specific applications and slurry types. Wear liners are easily replaced when required by simply removing the front cover plate bolts and sliding off the front cover. This allows minimal downtime and simple servicing for maintenance staff.

## H1080R Flooded Suction Pump

**Heavy duty, horizontal slurry pumps**. High efficiency transfer of abrasive and high-density slurries with extended wear life and reliable service intervals

### **FEATURES**

10" Intake / 8" Discharge

7100 GPM

**Over 165 Ft. Head** 

**Rubber Lined High Tensile Steel** 

#### **IMPELLERS**

The impeller features pump-out vanes on the rear face to prevent recirculation. Impellers are available in 27% chrome white iron or rubber to suit the requirements of the pumped product and are easily accessible by simply removing the front cover plate bolts and sliding off the front cover.

#### **EXTERNAL IMPELLER ADJUSTMENT**

An external impeller adjustment bolt is located under the bearing assembly and is easily accessible. This allows for changes to be made to the impeller clearance to maximize efficiency and service life without removing the front cover plate or disconnecting pipework or the bearing assembly. The system allows quick and simple adjustments to be made to compensate for wear and changes in operating conditions and duty points.

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## H1080R Flooded Suction Pump

### **Specifications**

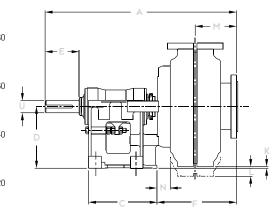
| Inlet/Outlet | Bearing<br>Frame | Max<br>Power    | Max Particle<br>Size | Impeller | No. of<br>Vanes | Impeller<br>Material                  | Impeller /<br>Vane Dia. | Wear Liner<br>Material |
|--------------|------------------|-----------------|----------------------|----------|-----------------|---------------------------------------|-------------------------|------------------------|
| 10" / 8"     | F                | 350 HP / 260 kW | 0" / 70 mm           | FAM8147  | 5               | Rubber Lined<br>High Tensile<br>Steel | 27" / 686 mm            | Rubber                 |
|              | ST               | 750 HP / 560 kW | 3" / 76 mm           |          |                 |                                       | 21 / 080 [[[[]]         |                        |

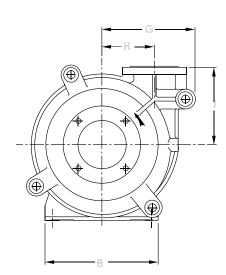
|         | Dimensions (mm) |      |     |     |       |     |     |     |     |     |    | Weight |     |     |     |                    |
|---------|-----------------|------|-----|-----|-------|-----|-----|-----|-----|-----|----|--------|-----|-----|-----|--------------------|
|         | A               | В    | C   | D   | Key   | E   | F   | G   | н   | J   | K  | L      | М   | N   | U   | Rubber             |
| 10x8 F  | 1646            | 991  | 705 | 610 | 28x16 | 279 | 683 | 673 | 419 | 635 | -  | 12     | 333 | 134 | 100 | 2581 kg (5690 lbs) |
| 10x8 ST | 1748            | 1150 | 780 | 650 | 32x18 | 280 | 692 | 673 | 419 | 635 | 27 | -      | 333 | 143 | 120 | 3130 kg (6900 lbs) |

### **Pump Curve**

#### Flow Rate (USGPM) 1000 4000 5000 7000 2000 3000 6000 8000 180 r/min 40% 50% 750 60% 50 70% 160 75% 700 140 40 75% 2m NPSH 120 4m 70% 6m 600 10m m8 Total Head (m) 65 12m 100 **Total Head** (feet) 80 500 20 60 400 40 10 20 0 0 100 400 0 200 300 500 Flow Rate (litres/sec)

## Dimensions





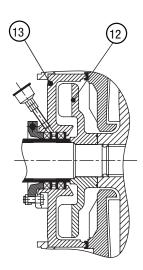
Performance curve is for clean, cold water only. Contact us to discuss pump selections for specific applications.

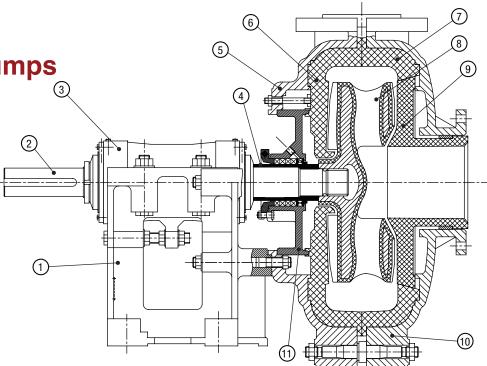
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## Materials Rubber Lined Pumps





METAL EXPELLER (RUBBER EXPELLER AVAILABLE)



| No. | Part Description         | Material Specification           |  |  |  |  |  |  |
|-----|--------------------------|----------------------------------|--|--|--|--|--|--|
| 1   | Base                     | Cast Iron                        |  |  |  |  |  |  |
| 2   | Shaft                    | 4140 High Tensile Steel*         |  |  |  |  |  |  |
| 3   | Bearing Assembly         | Timkin (Cast Iron Body)          |  |  |  |  |  |  |
| 4   | Shaft Sleeve             | 420 Stainless Steel              |  |  |  |  |  |  |
| 5   | Pump Casing              | Cast Iron                        |  |  |  |  |  |  |
| 6   | Frame Plate Liner Insert | Rubber                           |  |  |  |  |  |  |
| 7   | Cover Plate Liner        | Rubber                           |  |  |  |  |  |  |
| 8   | Impeller                 | Rubber Coated High Tensile Steel |  |  |  |  |  |  |
| 9   | Throat Bush              | Rubber                           |  |  |  |  |  |  |
| 10  | Cover Plate              | Cast Iron                        |  |  |  |  |  |  |
| 11  | Stuffing Box             | Cast Iron                        |  |  |  |  |  |  |
| 12  | Expeller                 | 27% Chrome White Iron            |  |  |  |  |  |  |
| 13  | Expeller Ring            | Natural Rubber                   |  |  |  |  |  |  |
|     | Bolts                    | Zinc Plated Steel                |  |  |  |  |  |  |
|     | 0-rings                  | Nitrile Rubber                   |  |  |  |  |  |  |
|     | Seals                    | Rubber                           |  |  |  |  |  |  |

\* Other shaft material options are available.

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